

ENGINEERING CHANGE NOTICE

Date: 99.04.27		ECN #: 187
Project No.: P901 (D206-642)	Created By: DS	Checked By: KE
Project Name: 206 SKIDTUBES	Approved By: DS (proj. manager)	Approved By: DS (management if req'd) N/A

Description of Change:

RELEASING: DEO 9153 REV. A
 INSTALL MS27039-4-06 SCREW / AN960JD416 WASHER IN FWD CAP OF
 ALL D206-642 SKIDTUBES INSTEAD OF PRE-INSTALLING D2655 RING

Notification/Acceptance	Affected ✓	Authorization
QA	✓	DISCUSSION BETWEEN DS / JB ON 99.04.26
Production	✓	
Planning	✓	
Marketing	N/A	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓			
Update Pink File		✓			
Update D-Part Master Binder	✓		DS	99.04.28	99.04.28 DS
Update Grey Project Binder	✓		DS		
Update DEO Binder	✓		DS	99.04.28	99.04.28 DS
Update Master Document List	✓		DS	99.04.29	99.04.29 DS
Update Drawing Approval Record	✓		DS	99.05.06	99.05.06 DS
Notify TCA of Change		✓			
Notify FAA of Change	✓		DS	99.05.06	99.05.06 DS

Notes:

- ALL SKIDTUBES IN PRODUCTION AND ALL FUTURE KITS SHOULD BE AMENDED IN ACCORDANCE WITH DEO 9153 REV. A
- ADD ① AN3-5A BOLT + ① D2655 RING TO D206-642-111/112/211/212/213/214/311/312/411/412 IPP'S AND REMOVE FROM D206-642-141/241/341/441 IPP'S
- ORDER MS27039-4-06 SCREWS (I THINK DT HAS ALREADY DONE THIS)
- STILL CHANGE !